



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D4775-041
Job Sheet 169795



Part No: D4775-041

Job Qty: 8 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 12/22/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		12/21/17	0.00	0.00	Start Up Stores/Pkg-1		MLC
110	Packaging	8 pcs		12/21/17	0.00	0.00	Packaging1-5		MLC
120	Small Fab	8 pcs		12/22/17	0.00	3.32	Small Fab-7		MLC
130	QC	8 pcs		12/22/17	0.00	0.00	QC5		MLC
140	Packaging	8 pcs		12/22/17	0.00	0.00	Packaging3-2		AT 57259
150	QC21-SA	8 Ea		12/22/17	0.00	0.00	QC21		

Part Op **120** - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: _____ 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

DAS
21 JAN 09 2018
9-09

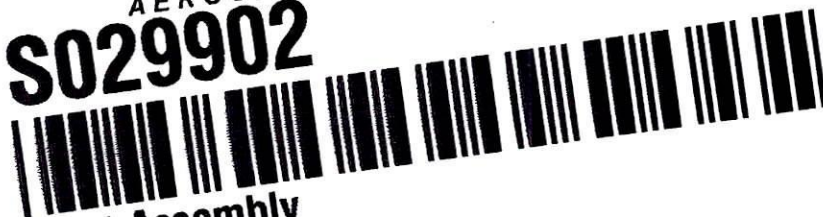
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	349 AN3-10A 5014736	16	255	0	0
	357 D4775-1 5017400	8	25	0	0
	114 D4776-1 5016124	8	29	0	0
	115 D4776-5 5014905	32	205	0	0
	116A D4777-1 5010674	8	55	0	0
	303 MS21042L3 5016501	16	3,872	0	0
	GA MS21209-F615 5010781	8	150	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S029902



Strut Assembly

PART NO:
Revision:
Operation:
Change No:

D4775-041

Start up Operation

Mfg Date: 01/08/18
Job No: 169911

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